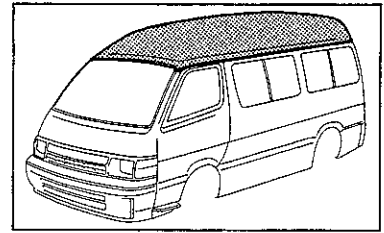
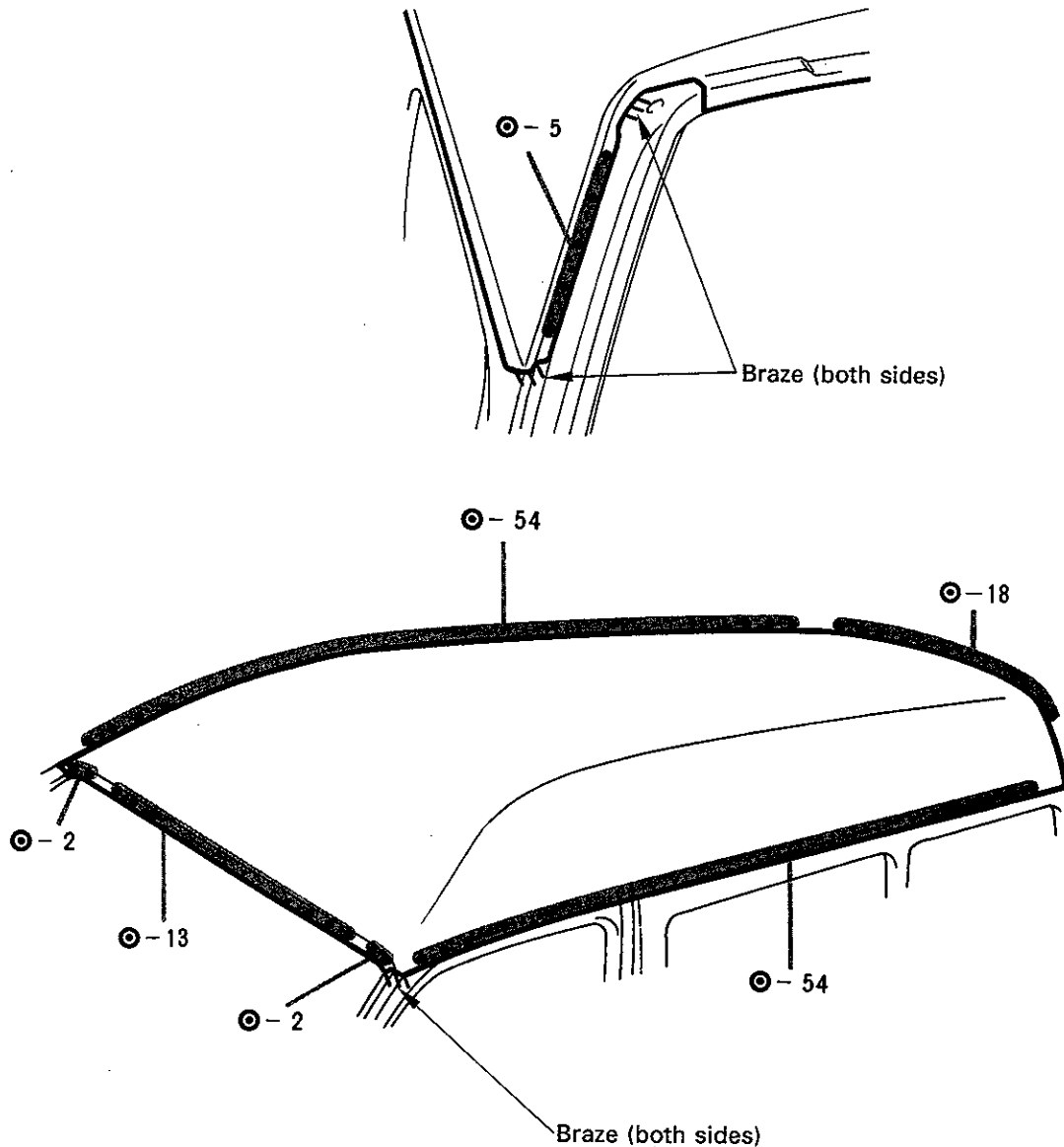


ROOF PANEL (ASSY): Super Long Wheel Base

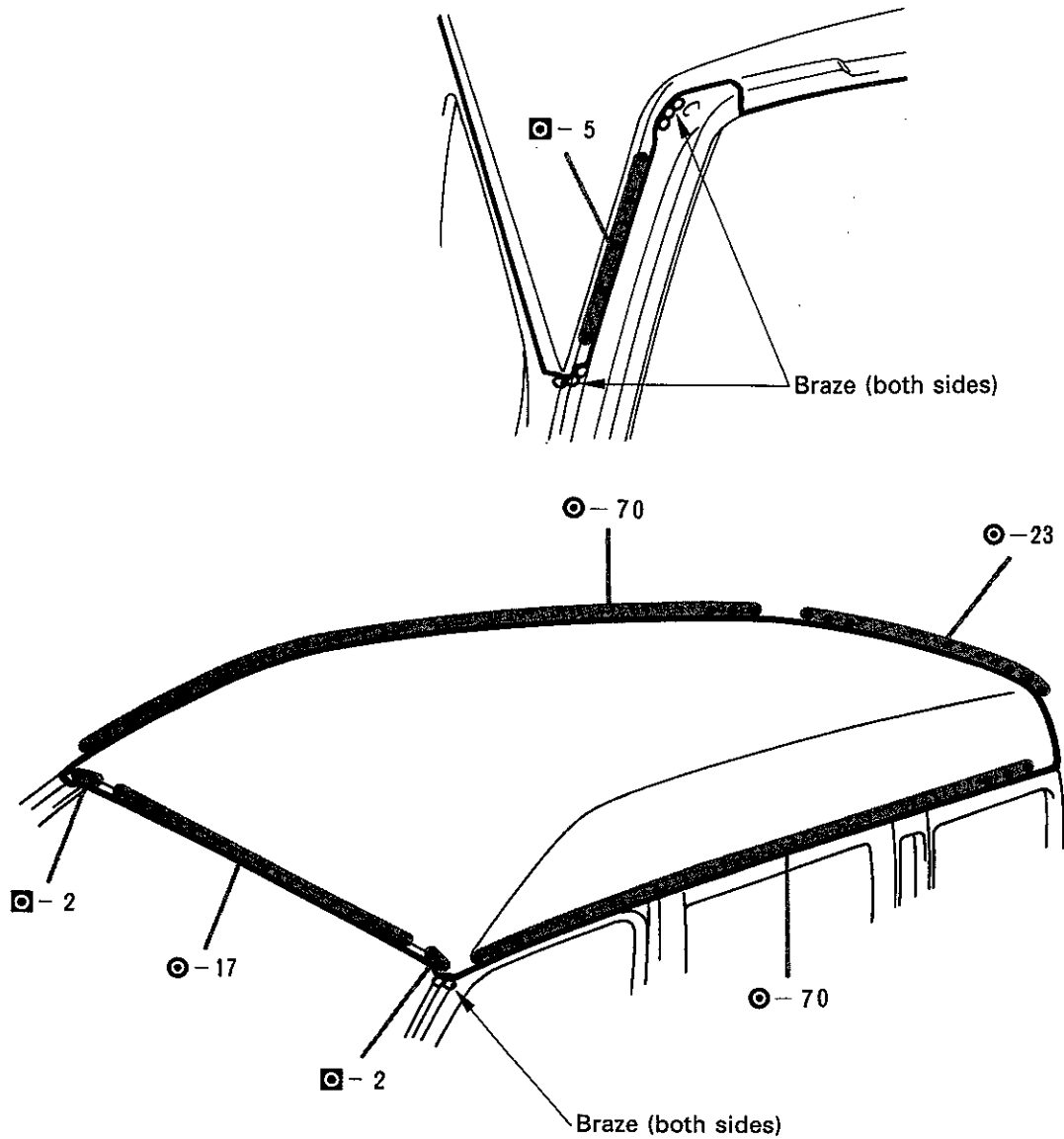


REMOVAL



1. Heat the brazed areas of the front body pillar, quarter panel and back door opening side panel and scrape of the brazing with a wire brush.

NOTICE: Be careful not overheat the brazed areas.

INSTALLATION

1. Braze the front body pillar, quarter panel and back door opening side frame connections.

NOTICE: Before performing these operations, place a wet rag on the roof panel to protect it from damage.